

# Solid Carbide Plastic Cutting Bits

## For Both Hard and Soft Plastics O-FLUTE TOOLS FOR PLASTIC, 1 FLUTE

Part Number	Cutting Diameter	Cutting Length	Shank Diameter	Overall Length
SPL100	1/8"	3/8"	1/4"	2 1/2"
SPL103	1/8"	5/8"	1/4"	4"
SPL105	5/32"	1/2"	1/4"	2 1/2"
SPL110	3/16"	1/2"	1/4"	2 1/2"
SPL113	3/16"	1"	1/4"	4"
SPL115	7/32"	5/8"	1/4"	2 1/2"
SPL120	1/4"	3/4"	1/4"	2 1/2"
SPL125	1/4"	1"	1/4"	3 1/2"
SPL128	1/4"	1 1/4"	1/4"	4"
SPL130	3/8"	1"	3/8"	3"
SPL140	1/2"	1"	1/2"	3"



## O-FLUTE TOOLS FOR PLASTIC, 2 FLUTE

Part Number	Cutting Diameter	Cutting Length	Shank Diameter	Overall Length
SPL210	1/8"	1/2"	1/4"	2"
SPL212	1/8"	5/8"	1/4"	4"
SPL213	5/32"	1/2"	1/4"	2 1/2"
SPL215	3/16"	3/8"	1/4"	2"
SPL217	3/16"	1"	1/4"	4"
SPL220	1/4"	1"	1/4"	2 1/2"
SPL222	1/4"	1"	1/4"	3 1/2"
SPL223	1/4"	1 1/4"	1/4"	4"
SPL225	3/8"	7/8"	3/8"	2 1/2"
SPL227	3/8"	1"	3/8"	4"
SPL230	1/2"	1"	1/2"	3"
SPL232	1/2"	1"	1/2"	4"



## SOLID CARBIDE O-FLUTE TOOLS FOR PLASTIC, 1 FLUTE, LH ROTATION

Part Number	Cutting Diameter	Cutting Length	Shank Diameter	Overall Length
SPL100LH	1/8"	3/8"	1/4"	2 1/2"
SPL110LH	3/16"	1/2"	1/4"	2 1/2"
SPL120LH	1/4"	3/4"	1/4"	2 1/2"



## SOLID CARBIDE O-FLUTE SPIRALS, 1 FLUTE For more rigid plastics, acrylics and nylon

Upcut Part Number	Downcut Part Number	Cutting Diameter	Cutting Length	Shank Diameter	Overall Length
SOU100	SOD200	1/8"	3/8"	1/4"	2"
SOU110	SOD210	3/16"	1/2"	1/4"	4"
SOU120	SOD220	1/4"	3/4"	1/4"	2 1/2"
SOU123	SOD223	1/4"	1 1/4"	1/4"	2"
SOU135	SOD235	3/8"	1"	3/8"	4"
SOU136	SOD236	3/8"	1 5/8"	3/8"	2 1/2"
SOU160	SOD260	1/2"	1 5/8"	1/2"	3 1/2"



## POLISHED MULTI-GRIND O-FLUTE, 1 FLUTE

Part Number	Cutting Diameter	Cutting Length	Shank Diameter	Overall Length
SPOU100	1/8"	1/2"	1/4"	2 1/2"
SPOU110	3/16"	5/8"	1/4"	2 1/2"
SPOU120	1/4"	3/4"	1/4"	2 1/2"

